

## Reference Material Certificate

# 625/01

Aluminium Base (Type of Standard)  
AlMgSi, Set 620

### Certified Values

Element	Mass content [%]	Uncertainty [%]
Silicon (Si)	7.00	
Iron (Fe)	0.12	
Copper (Cu)	0.001	
Manganese (Mn)	0.006	
Magnesium (Mg)	0.39	
Chromium (Cr)	0.001	
Nickel (Ni)	0.001	
Zinc (Zn)	0.022	
Titanium (Ti)	0.080	
Bismuth (Bi)	<0.0001	
Calcium (Ca)	0.0009	
Cadmium (Cd)	<0.0001	
Gallium (Ga)	0.011	
Phosphorus (P)	0.0005	
Lead (Pb)	0.0008	
Tin (Sn)	0.0001	
Strontium (Sr)	0.048	

## Manufacturing

This standard is produced using six strand hot top vertical continuous casting out of single melt.

## Homogeneity

Homogeneity testing is performed by means of spark emission spectroscopy. Tests involve making multiple measurements on individual samples taken at regular intervals along the entire length of each cast rod. Depending on the mass content of the element, the relative standard deviation of multiple measurements between discs or within one disc is typically found between 0.3% - 1% for alloying and other elements and 0.5% - 5% for trace elements.

## Analysis

The values listed in this analysis certificate are the results of multiple analyses performed in our chemical analysis laboratory. The analyses are based on established wet chemical procedures.

## Description of Sample

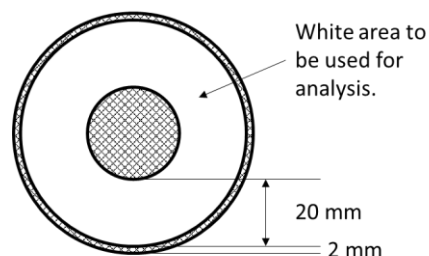
This reference material is available in the form of discs.

## Intended use and Stability

This certified reference material is primarily intended for use in spark optical emission spectroscopy. Other applications are X-ray fluorescence spectrometry (XRF) and classical wet chemical procedures. The minimum sample size for wet chemical analysis is 0.2g. The material will remain stable for the period given below (certification validity) if it is stored in a dry and clean environment at room temperature.

## Instructions for Use

Calibration measurements should be made within a ring between 2mm and 22mm from the edge of the CRM face. For wet chemical analysis chips have to be prepared by turning or milling of the sample surface.



## Traceability

Traceability of the certified mass contents to the SI (Système International d'Unités) is ensured by calibration using certified standard solutions or pure metals or substances of known stoichiometry.

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Certificate version 002: 31-Mar-2020  
This certificate is valid until: Dec-2062